

TORQUE RANGE REFERENCE

Torque is a very important reference value while choosing a right tool for tightening. Due to nut sizes, joint types, air pressure and working environment, the actual tightening torque may vary. The table above is only for a reference to choose the right tool. When the working torque is at the mean value of the torque range, the tool provides the best performance.

Tightening Torque (N.m)

This table shows the recommended tightening torque for common bolt size M2 to M16. According to ISO 898-1

Bolt Size			18					Bolt Size	Bolt Grade					
mm	3.6	4.6	4.8	5.8	8.8	10.9	12.9	mm	4.6	4.8	5.8	8.8	10.9	12.9
M2	0.10	0.13	0.17	0.22	0.35	0.49	0.58	W8	8.9	10.5	15	24	33	40
M3	0.35	0.46	0.61	0.77	1.20	1.70	2.10	M10	17	21	29	47	65	79
M4	0.81	1.10	1.40	1.80	2.90	4.00	4.90	M12	30	36	51	81	114	136
M5	1.60	2.20	2.95	3.60	5.70	8.10	9.70	M14	48	58	80	128	181	217
M6	2.80	3.70	4.90	6.10	9.80	14.0	17.0	M16	74	88	123	197	277	333

Torque Conversion

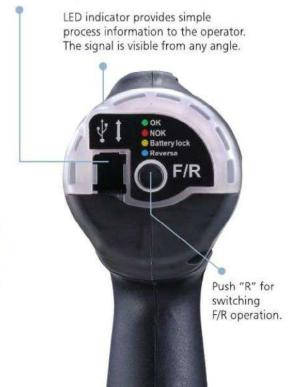
Nm	Ft-lbs	Nm	Ft-lbs	Nm	Ft-lbs	Nm	Ft-lbs	Nm	Ft-lbs
0.8	0.59	1.7	1.25	8	5.90	17	12.53	30	22.11
0.9	0.66	1.8	1.33	9	6.63	18	13.26	35	25.79
1	0.74	1.9	1.40	10	7.37	19	14.00	40	29.48
1.1	0.81	2	1.47	11	8.11	20	14.74	45	33.16
1.2	0.88	3	2.21	12	8.84	21	15.48	50	36.85
1.3	0.96	4	2.95	13	9.58	22	16.21	55	40.53
1.4	1.03	5	3.68	14	10.32	23	16.95	60	44.22
1.5	1.11	6	4.42	15	11.05	24	17.69	65	47.90
1.6	1.18	7	5.16	16	11.79	25	18.42	70	51.68

SCB Series | Brushless motor



Mini USB Connector:

Tool speed can be adjusted by additional programmer.





Blue light indicates that the tool is in reverse operation.



Green light indicates that the preset torque is reached and tightening is completed.



Red light with a long"beep"sound indicates that the tightening was failed.



Yellow light with a "beep" sound indicates that the battery is dead. Must change the battery pack immediately.



Yellow Flashing light with five short beep sounds indicates low battery.

SPECIFICATIONS

Model	Volt.	Drive Size	Screw Size	Wei w/o	ght Batt	Vibration Value m/s2	Noise Level	Free Speed	Torque Range (N.m)		
The late of the la	v	ín	mm	kg	lb		dB(A)	rpm	Hard joint	Soft joint	
SC180BBS3	18	1/4" Hex.	M3~M4	0.95	2.1	<2.5	<75	500~1,550	0.8~3	0.8~3	
SC180BBS6	18	1/4" Hex.	M3~M5	0.95	2.1	<2.5	<75	300~900	1~6	1~6	
SC180BBS9	18	1/4" Hex.	M3~M5	0.95	2.1	<2.5	<75	300~700	1.5~9	1.5~9	
SC180BBS12	18	1/4" Hex.	M4~M6	0.95	2.1	<2.5	<75	250~550	2~12	2~12	

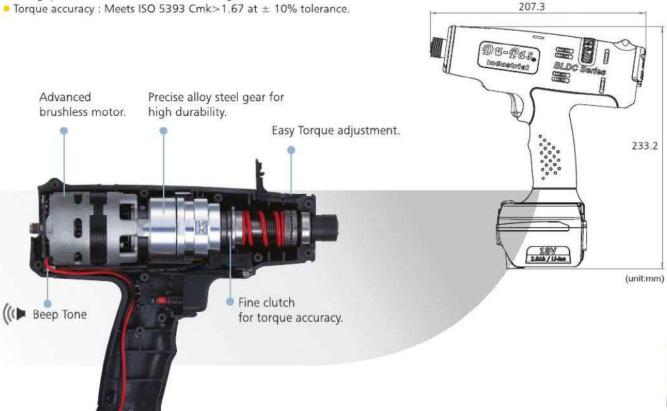
Adjustment screwdriver, spanner, marking color ring are included with the tool.

Applications

- Assembly applications where torque accuracy is required.
- Areas where pneumatic or electric tools are impractical to use due to hoses/cables.
- Especially used on car interior assembly.
- Attaching components to the dashboard.
- Hose clips on turbo chargers and air intakes, heating and climate systems and coolant circuits.

Product Strengths

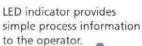
- Adopting with the innovative Lithium-ion battery technology that extends the operating time of one fully charged battery to be longer than the Ni-Cad and the Ni-MH battery.
- Lithium-ion battery has no memory effect which extends the cycle life of the battery.
- The unique design of low battery warning that reminds operators the time to change the battery.
- Brushless motor has longer life time and wear-free parts that lower maintenance and spare part costs.
- Tool speed can be adjusted for different applications.
- Soft grip handle reduces vibration and fatigue.
 Torque accuracy: Meets ISO 5393 Cmk > 1.67 at ± 10% tolerance.



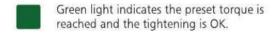
SC Series | Brushed motor

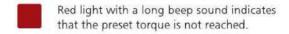
-Cordless Shut-off Screwdriver-



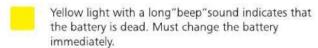












Applications

- Assembly applications where torque accuracy is required.
- Areas where pneumatic or electric tools are impractical to use due to hoses/cables.
- Especially used on car interior assembly.
- Attaching components to the dashboard.
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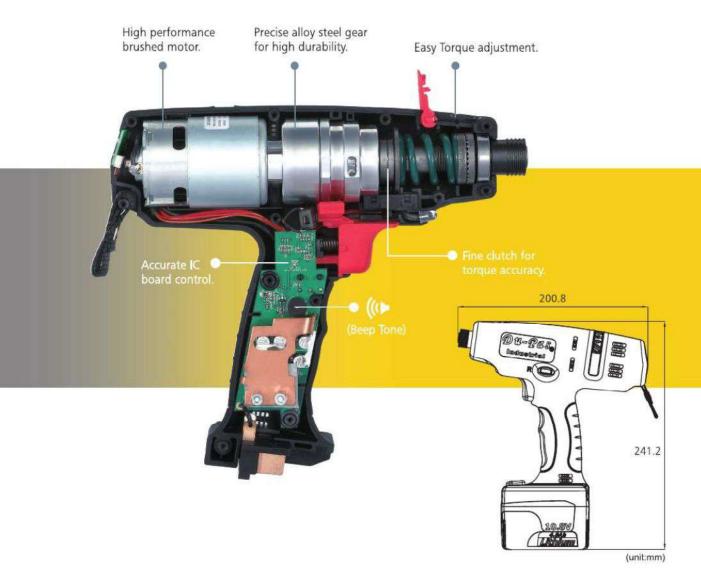
Product Strengths

- Adopting with the innovative Lithium-ion battery technology that extends the operating time of one full charged battery to be longer than the Ni-Cad and the Ni-MH battery.
- Lithium-ion battery has no memory effect which extends the cycle life of the battery.
- The unique design of low battery warning that reminds operators the time to change the battery.
- The ergonomic handle design makes work easier and effort-saving that promotes the work efficiency.
- Torque accuracy: Meets ISO 5393 Cmk>1.67 at ± 10% tolerance.



Model	Volt.	Drive Size	Screw Size	Weight w/o Batt.			Level	Free Speed	Torque Range (N.m)		
V-1100000000	V	in	mm	kg	Њ	m/s2	dB(A)	rpm	Hard joint	Soft joint	
SC108BS3L	10.8	1/4" Hex.	M3~M4	1.0	2.2	< 2.5	<75	1,100	1~3.5	1~3.5	
SC108BS5B	10.8	1/4" Hex.	M3~M5	1.0	2.2	<2.5	<75	170	1~5.5	1~5.5	
SC108BS8I	10.8	1/4" Hex.	M4~M5	1.0	2.2	<2.5	<75	800	2~8	2~8	
SC108BS11F	10.8	1/4" Hex.	M4~M6	1.0	2.2	<2.5	<75	500	3~11	3~11	
SC108BS12D	10.8	1/4" Hex.	M4-M6	1.0	2.2	<2.5	<75	300	4-12	4-12	
SC108BS12B	10.8	1/4" Hex.	M4~M6	1.0	2.2	<2.5	<75	170	4~12	4~12	
SC108BS12E	10.8	1/4" Hex.	M4~M6	1.0	2.2	<2.5	<75	470	1.5~12	1.5~12	
SC108BS12Z	10.8	1/4" Hex.	M3~M6	1.0	2.2	<2.5	<75	380	1.5~12	1.5~12	

Adjustment screwdriver is included with the tool.



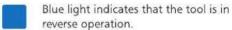
WRTBA Series | Brushless motor

-Cordless Shut-off Angle Wrench/Screwdriver-



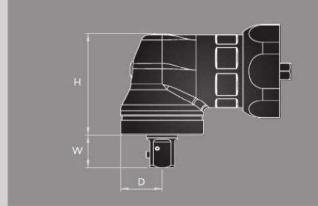
Product Strengths

- The high performance brushless motor reduces the harm of environment and provides more fastening cycles per battery charge.
- To use innovative 4.0A.h Li-ion battery makes working time longer than Ni-Cad and Ni-MH batteries.
- Li-ion battery without memory effect so the battery life can be last longer.
- The common use 30 N.m tool is lighter and shorter than other brands, it makes the operation much easier and less fatiguing.
- Torque accuracy: Meets ISO 5393 Cmk>1.67 at ±10% tolerance.



- Green light indicates the preset torque is reached and the tightening is OK.
- Red light with a long beep sound indicates that the preset torque is not reached.
- Yellow flashing with five short "beep" sounds indicates low battery.
 - Yellow light with a long"beep"sound indicates that the battery is dead. Must change the battery immediately.





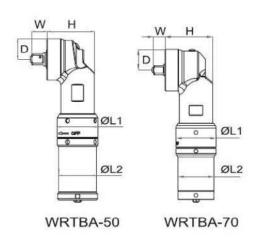
Drive Type	H (mm)	W (mm)	D (mm)
3/8" Sq.	39	12	16
1/4" Sq.	39	9	16
1/4" Hex.	39	20	16

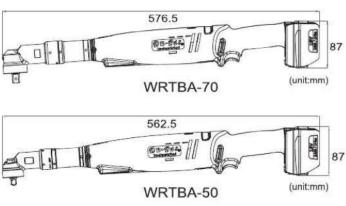
SPECIFICATIONS

Model	Voit.	Drive Size	Screw Size			Vibration Value	Noise Level	Free Speed	Torque Range (N.m)		
	V	in	mm	kg	lb	m/s²	dB(A)	rpm	Hard joint	Soft joint	
WRTBA-10		1/4" Hex.									
WRTBA-10S2	18	1/4" Sq.	M4~M5	1.5	3.3	<2.5	<75	400-1000	3-12	3-10	
WRTBA-10S3		3/8" Sq.									
WRTBA-16		1/4" Hex.									
WRTBA-1652	18	1/4" Sq.	M5-M6	1.5	3.3	<2.5	<75	300-600	5-18	5-16	
WRTBA-1653		3/8" Sq.									
WRTBA-30S3	18	3/8" Sq.	M6~M8	1.5	3.3	<2.5	<75	250-450	8-30	8-22	
WRTBA-35S3	18	3/8 " Sq.	M6~M8	1.6	3.52	<2.5	<75	200-350	10-35	10-30	

-Cordless Shut-off Angle Wrench/Screwdriver-







Drive Ty	/pe				
Model	H (mm)	W (mm)	D (mm)	L1 (mm)	L2 (mm)
WRTBA-50S3	42.5	13.5	18.5	36.5	34
WRTBA-50S4	42.5	18.5	18.5	36.5	34
WRTBA-70S3	50	12	21.7	42	37.6
WRTBA-70S4	50	18	21.7	42	37.6

SPECIFICATIONS

Model	Volt.	Drive Size	Screw Size		ight Batt.	Vibration Value	Noise Level	Free Speed	Torque Ra	inge (N.m)
	V	in	mm	kg	lb	m/s2	dB(A)	rpm	Hard joint	Soft joint
WRTBA-50S3	18	3/8" Sq.	M6~M10	2.0	4.5	<2.5	<75	200	10-50	10~50
VVK1BA-3033	10	5/6 Sq.	M6~M10	2.0	4.9	<2.5	5</td <td>200</td> <td>10~50</td> <td>10~45</td>	200	10~50	10~45
WRTBA-50S4	18	1/2" Sq.	M6~M10	2.0	4.5	<2.5	<75	200	10~50	10~50
WK104-2034	10	1/2 34.	1010-10110	2.0	74.3	~2.5	~/3	200	10~50	10~45
	40	2 (0) 6						470	20~70	20~70
WRTBA-70S3	18	3/8" Sq.	M8~M12	2.5	5.5	<2.5	<75	170	20-70	20~60
WRTBA-70S4	18	1/2" 50	AAO AA13	25		-25	-76	170	20~70	20~70
VVK10A-7034	10	1/2" Sq.	M8~M12	2.5	5,5	<2.5	<75	170	20~70	20~60

Adjustment screwdriver, spanner, marking color ring are included with the tool.

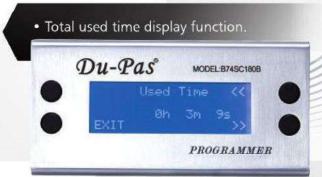
Programmer

For Du-Pas cordless tools

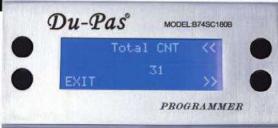
More useful functions can be refered to in the Programmer Instruction Manual.



- Easy to set the tool speed.
 - 1. High speed for metallic assemblies.
 - 2. Medium speed for plastic assemblies.
 - 3.Low speed for special assemblies.



Total operation count display function.



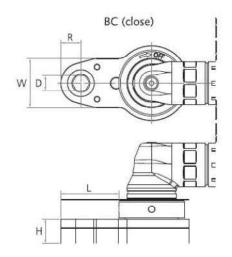
Trip operation count display function.

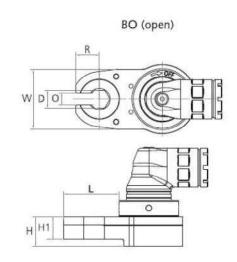


Angle Type







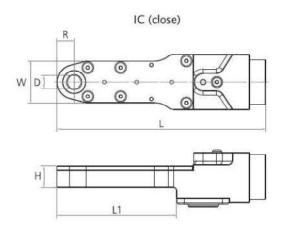


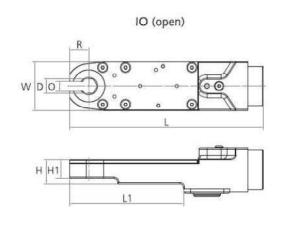
FEATURES

This cordless tool series is available for customization to suit users' requirements. It is not to only prioritize the durability, but also enhance the productivity and accessibility.

DIME	NSIC	NS				(un	it:mm)
Model	w	D	0	R	L	н	H1
BC	32	10	-	13.1	37.7	16	
ВО	40	13	10.2	17	40	21	16

Model	Туре	Volt.	Hex Dimension	Weight w/o Batt.		Noise Level	Free Speed	Torque R	ange (N.m)
	135,63	V	Max(mm)	kg	m/s²	dB(A)	rpm	Hard joint	Soft joint
WRTBA-10BCA	close	18	12	2.0	<2.5	<75	950	3-8	3-8
WRTBA-16BCA	close	18	12	2.0	<2.5	<75	600	5-13	5-13
WRTBA-30BCA	close	18	12	2.0	<2.5	<75	450	8-18	8-18
WRTBA-10BOA	open	18	19	2.1	<2.5	<75	950	3-7	3-7
WRTBA-16BOA	open	18	19	2.1	<2.5	<75	600	5-12	5-12
WRTBA-30BOA	open	18	19	2.1	<2.5	<75	450	8-17	8-17





DIME	ENSI	ons					(unit	:mm)
Model	W	D	0	R	L	L1	Н	H1
IC	32	10		13.1	159	91	16	+
10	40	13	10.2	17	166.7	98.7	20	16

Model	Туре	Volt.	Hex Dimension	Weight w/o Batt.	Vibration Value	Noise Level	Free Speed	Torque Ra	ange (N.m)
VATORES/VEVE	1.000	٧	Max(mm)	kg	m/s ²	dB(A)	rpm	Hard joint	Soft join
WRTBA-10ICA	close	18	12	2.2	<2.5	<75	620	5-11	5-11
WRTBA-16ICA	close	18	12	2.2	<2.5	<75	380	8-17	8-17
WRTBA-30ICA	close	18	12	2.2	<2.5	<75	300	11-23	11-23
WRTBA-10IOA	open	18	19	2.3	<2.5	<75	420	7-13	7-13
WRTBA-16IOA	open	18	19	2.3	<2.5	<75	270	10-22	10-22
WRTBA-30IOA	open	18	19	2.3	<2.5	<75	200	13-28	13-28

PW Series E Du-Pas' 1

PW Series | Brushless motor

-18V Cordless Shut-off Impulse Tools-

Patented Unique Shut off system

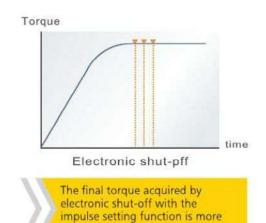


SPECIFICATIONS

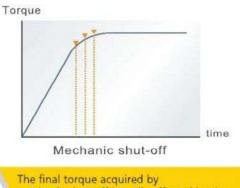
Model	Volt.	Drive Size	Weight w/o Batt.	Free Speed	Torque	range	Pulse unit
	V	in	kg	rpm	Hard joint	Soft joint	Туре
PW-15	18	1/4" Hex.	1.15	4500	7-13	5-9	Shut-off
PW-15S3	18	3/8" Sq.	1.14	4500	8-15	6-10	Shut-off
PW-25	18	1/4" Hex.	1.25	4500	14-23	10-16	Shut-off
PW-2553	18	3/8" Sq.	1.24	4500	15-25	11-17	Shut-off
PW-35	18	1/4" Hex.	1.35	3500	20-31	14-21	Shut-off
PW-35S3	18	3/8" Sq.	1.34	3500	22-35	15-24	Shut-off
PW-4553	18	3/8" Sq.	1.41	3500	32-45	22-31	Shut-off

- This tool is suitable on hard joint(A joint) and medium soft joint(B joint), i.e. the tightening angle is less than 180 degrees.
- Set the shut-off point(1-9)as short as possible with stabilized torque on the application; 2-4 for hard joint and 3-7 for medium joint.
- The usage of a maximum of 6 bolts per minute is recommended.

-Du-Pas Superior Electronic Shut-off System-



stable and accurate.



The final torque acquired by mechanic shut-off is easily affected by the change of oil temperature and becomes unstable and inaccurate.

FEATURES

- The Shut off Point can be adjusted according to different applications and joint types to reach the best performance and work efficiency.
- Shut off Point setting can also be locked to avoid the operators changing uncarefully.

 Reduce the influence of oil temperature inside the pulse unit to improve the torque accurancy.
- Reverse Locked mode let the tool always run at forward direction
- Non-contact Switch provides longer switch life.
- Advanced brushless motor provides longer motor life and better efficiency.
- Ergonomical handle design makes user feel more comfortable.



LED Indicators

Shut off Point Setting to apply various joint types.





FLASHING YELLOW + FLASHING GREEN = REVERSE OPERATION



GREEN = TIGHTENING OK



RED = TIGHTENING NG



FLASHING YELLOW = LOW BATTERY WARNING



YELLOW = CHANGE BATTERY

Industrial Riveters

-Cordless Tools-

Ball Screw Mechanism



RI180CBH





Foldable cover design for easy and quick mandrel removal. Mandrel collector means no more mandrels on the floor!

RI180CBH

SPECIFICATIONS

Model	Volt.	Motor type	Battery type				Pulling time per unit						
	V	- 1	Ah	mm	mm	lЬ	sec	kg	lb	kg	lb	minute	minute
RI144BS	14.4	Replaceable carbon brush	Li-ion 4.0	2.4~4.8	20	2023	1.0	*	-	2.3	5.06	:*:	Approx. 85
RI180CBH	18	Brushless motor	Li-ion 2.0/4.0	4.8~6.4	20	2900	1.0	2.1	4.62	2.35	5.17	Approx. 45	Approx. 85

FEATURES

- Ball screw mechanism provides highest power.
- Short cycle times at full stroke.
- Brushless motor reduce the maintenance cost.
- Precision IC board control.
- Advanced, long-life Li-ion battery.
- Alloy steel gear box for high durability.
- Balanced, ergonomical handle.

Applications

- Boat
- Construction
- Display shelves
- Furniture
- Heating, Air conditioning
- Lighting fixtures
- Restaurant equipment
- Signs
- Trailers, Cargo container
- Vending machines

Accessories

-For Du-Pas Industrial Cordless Tools-



Li-ion Battery Pack



BB108BN-340



BB144C-340



BB180C-340

Part No.	Description	Size (L × W × H)	Charging Time	Weight
BB108BN-340	10.8V 4.0 A.h	93 × 78 × 70 mm	85 min.	0.51 kg (1.12 lb)
BB144C-340	14.4V 4.0 A.h	106 × 79 × 65 mm	85 min.	0.71 kg (1.56 lb)
BB180C-320	18V 2.0 A.h	87 × 79 × 64 mm	45 min.	0.37 kg (0.81 lb)
BB180C-340	18V 4.0 A.h	106 × 79 × 780 mm	85 min.	0.64 kg (1.41 lb)











Power cord (for charger use)

Part No.	Description	Weight
E86B-UL	for USA region	62 g (0.13 lb)
E86B-VD	for Europe region	79 g (0.17 lb)
E86B-AS	for Australia region	105 g (0.23 lb)
E86B-UK	for England region	151 g (0.33 lb)

Angled head ass'y (suit to WRTBA series)







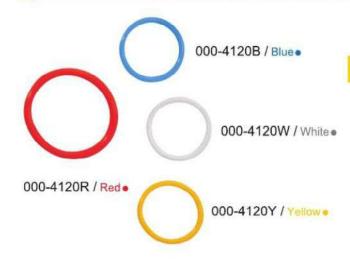
B42WR2



B42WR3

Part No.	Description
B42WR	1/4" Hex.
B42WR2	1/4" Sq.
B42WR3	3/8" Sq.

Marking color ring (suit to WRTBA series)



Marking color ring (suit to SCB series)





Shoulder strap



>>> Part No. D40SC108B-1 (SC series)

Suspension bail

(To suspend the tool on a balancer.)



>>> Part No. D39SC180B-1 (SCB series)



>>> Part No. D57SC108B-1 (All series)

Spanner



>>> Part No. D34WR108B (WRTBA series)

Adjustment Allen Wrench

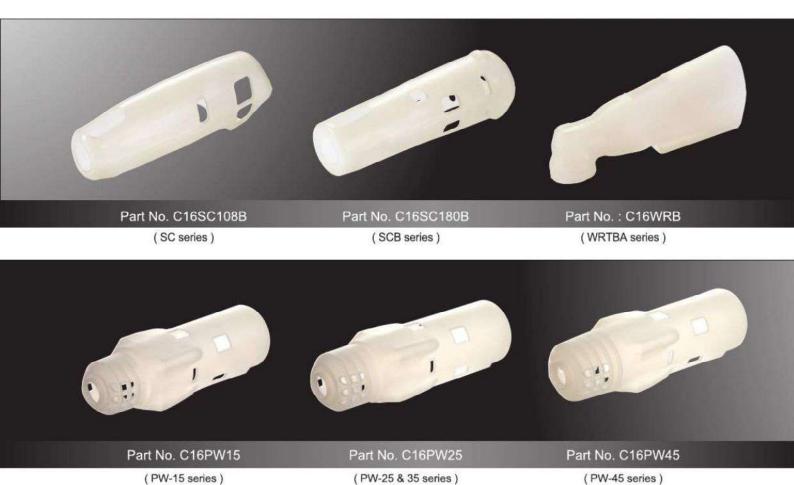


>>> Part No. 000-4610 (PW series)



>>> Part No. 000-4621 (PW-15,PW-15S3 series)

Tool cover



Battery cover



Part No. C16180C-20 (for 18V 2.0 A.h battery)



Part No. C16180C-40 (for 18V 4.0 A.h battery)